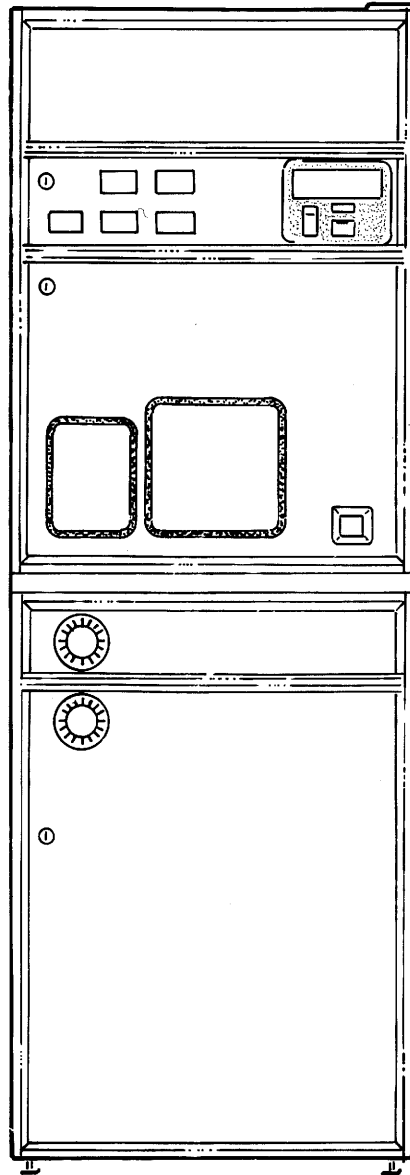


HOT BEVERAGE CENTER



PARTS MANUAL MODEL 3002

PART NUMBER 4200547

Table of Contents

Parts Ordering Procedure	1
Door Styling	2,3
Unit Final Assembly	4,5
Complete Upper Door Assembly	6,7
Complete Control Box	8,9
Complete Water Tank Assembly	10,11
Upper Housing Assembly	12,13
Lower Housing Assembly	14,15
Ingredient Shelf Assembly (Soup)	16
Ingredient Shelf Assembly (Chocolate)	17
Complete Canister Assembly (Chocolate, Soup, and Decaf. Coffee)	18,19
Canister Assembly (Coffee)	20,21
Complete Coin Insert Casting Assembly	22
Complete Timer Assembly	23
Complete Transition Bowl Assembly	24
Complete Lower Door Assembly	25
Complete Cabinet Assembly	26,27,28

PARTS ORDERING PROCEDURE

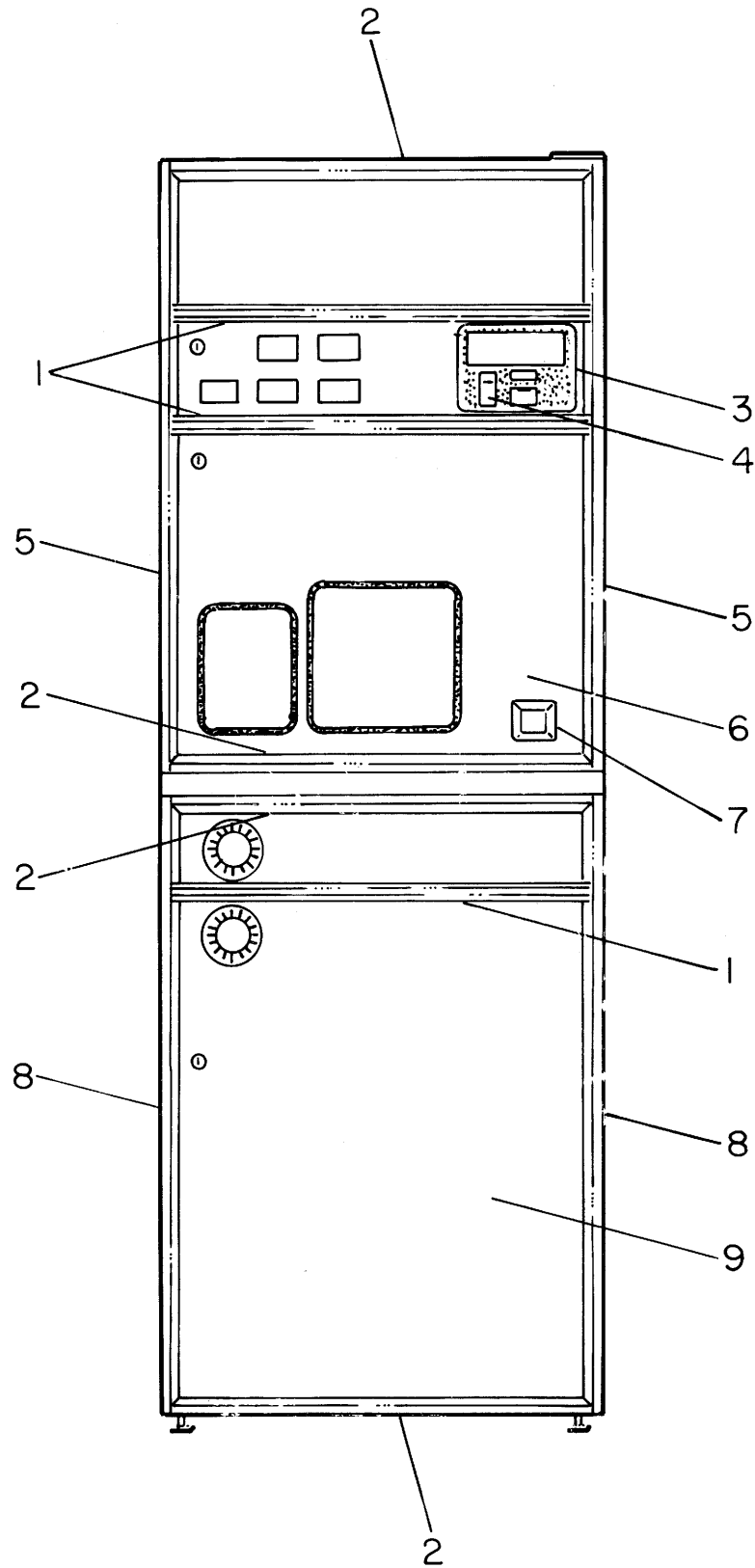
When ordering parts, include the following information:

1. Shipping address.
2. Address where invoice should be sent.
3. The number of parts required.
4. Always refer to the pertinent parts and/or service manual for the correct part number and description of the specific part.
 - (A.) If you do not have the right parts manual at the time you order contact **SELECTIVEND**, P. O. Box 488, 165 No. 10th Street, Waukee, IA 50263. They will provide a copy for you. Don't hold the order pending receipt of the parts manual; use the most accurate description possible (and the model number and serial number of the machine); include the name of the assembly in which the the part is used and, if practical, a sample part. Furnish any information which will enable our Order Department to pinpoint the exact part needed.
 - (B.) When "**RIGHT**" and "**LEFT**" are used in connection with the name of a part, it is taken to mean that the person is facing the machine.
5. Always include model number and serial number of the machines for which the parts are needed.
6. List any special shipping instructions.
 - (A.) Always note if you require air or air special, truck, parcel post, or rail. If a specific carrier is requested, include this on the order.
7. Sign the order and note the date entered on the order.
8. When a purchase order number is used, be sure that it is legible and visible. Mail your order to:

SELECTIVEND
P. O. Box 488
165 North 10th Street
Waukee, Iowa 50263

All orders are carefully packed and inspected prior to shipping. Damage incurred during shipment should be reported immediately and a claim should be filed with the terminating carrier.

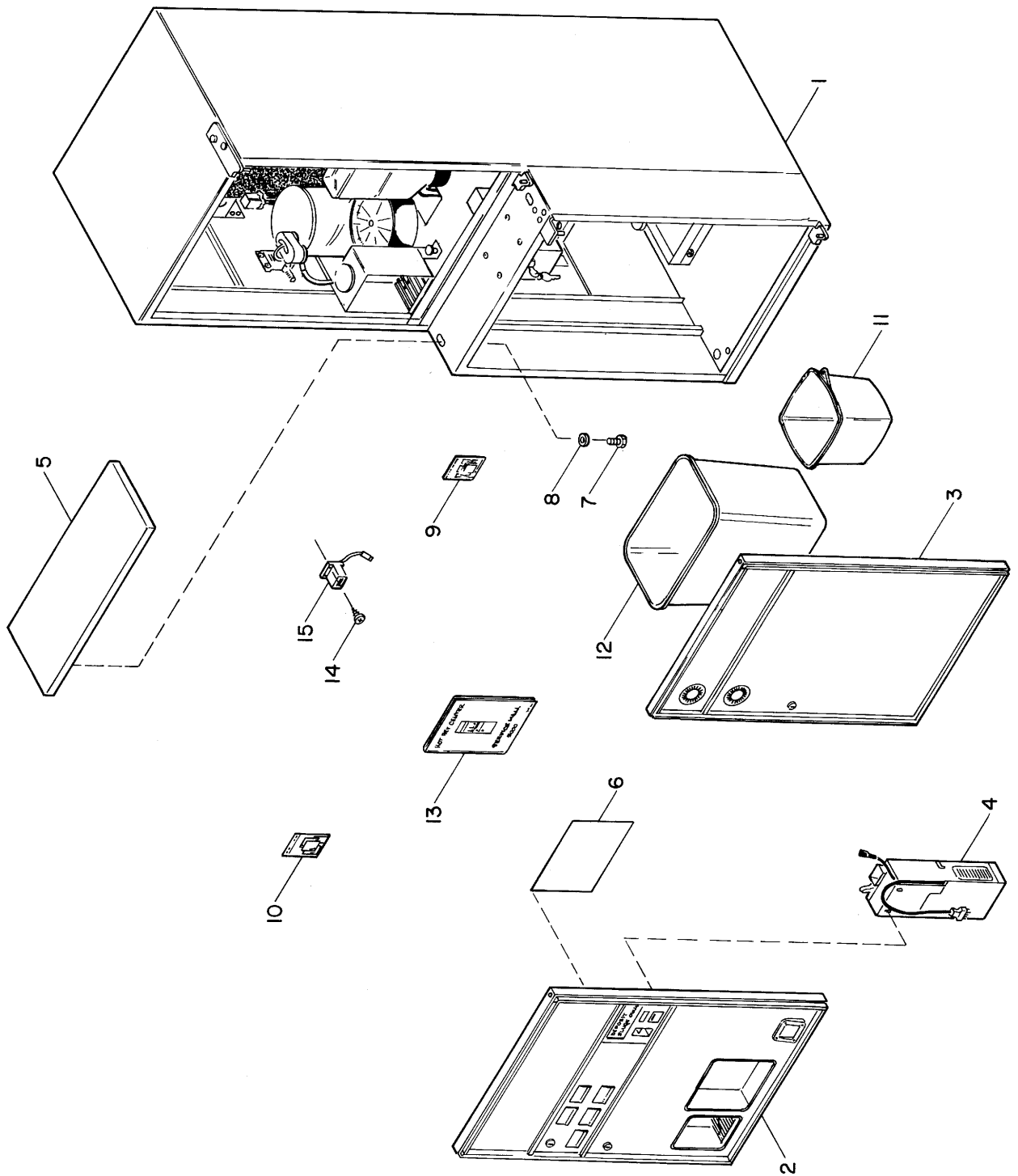
DOOR STYLING



DOOR STYLING

ITEM	PART NUMBER	NO. REQ'D	DESCRIPTION
1	8380743-021	3	Trim - Horizontal
2	8380744-054	4	Trim - Horizontal
3	8379595-8	1	Casting - Coin Insert (Brown)
	8379595-7	1	Casting - Coin Insert (Chrome)
4	8379531-2	1	Handle - Coin Return (Brown)
	8379531-1	1	Handle - Coin Return (Chrome)
5	8380744-056	2	Trim - Side (Top Door)
6	1200072-000	1	Top Door Vinyl Assembly
7	7334281-001	1	Change Bezel (Brown)
	7334281-000	1	Change Bezel (Chrome)
8	8380744-055	2	Trim Side (Bottom Door)
9	1200073-000	1	Bottom Door Panel Vinyl Assembly

UNIT FINAL ASSEMBLY

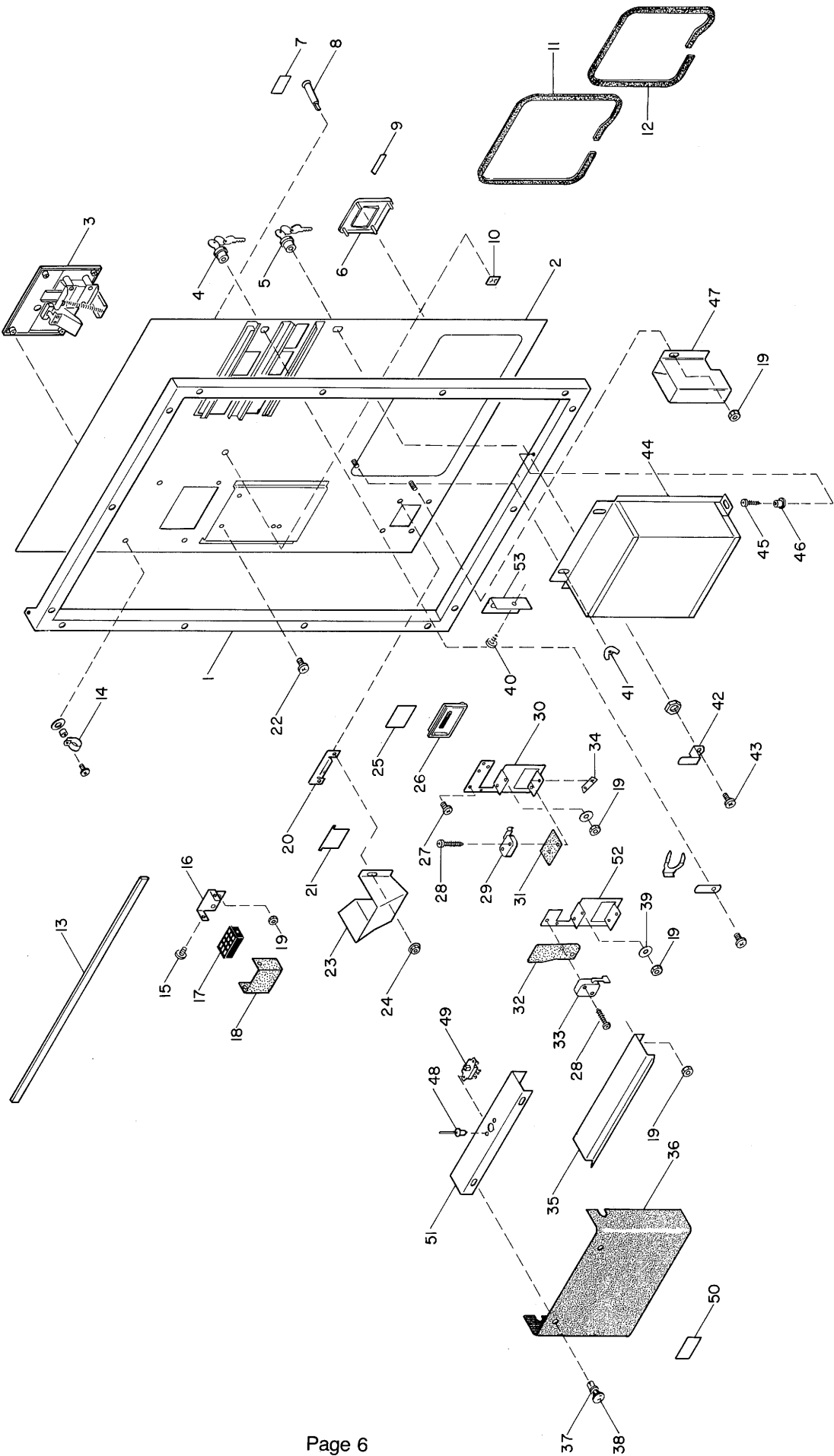


UNIT FINA ASSEMBLY

ITEM	PART NUMBER	NO. REQ'D	DESCRIPTION
1	1200129	1	Unit Final Assembly
2	1102900	1	Complete Cabinet Assy/See pg. 26,27,28
3	1102905-000	1	Complete Upper Door Assy/See pg 6,7
4	1102903-000	1	Complete Lower Door Assy/See pg 25
5	8383050	1	Coin Mech: Mars MC5800
6	4060358	1	Coin Mech: Coinco S75
7	1102888	1	Counter Top Assembly (Long)
8	1102542	1	Counter Top Assembly (Single unit only)
9	4020845	1	Wiring Diagram
	4050776	A/R	1/4-20x Hex and Cap Screw/2 per unit
	4050594	A/R	5/16 Flat Washer (2 per unit)
	1102915	1	Kit Coffee Flavor Tabs (includes the following)
	4025646-000	1	Flavor Tab - Black Coffee
	4025646-004	1	Flavor Tab - Hot Chocolate
	4025646-005	1	Flavor Tab - Chicken Soup
	4025646-006	1	Flavor Tab - Beef Soup
	4025646-007	1	Flavor Tab - Onion Soup
	4025646-010	1	Flavor Tab - Tea
	4025646-011	1	Flavor Tab - Spiced Cider
	4025646-012	1	Flavor Tab - Decaffeinated Coffee
	4025646-013	1	Flavor Tab - Fresh Brewed Decaffeinated Coffee
	4025646-014	1	Flavor Tab - Fresh Brewed Black Coffee
	4025646-015	1	Flavor Tab - Hot Water
10	8341799-4	5	Packet - Sanitizing Compound
11	4060324	1	Waste Bucket
12	8338827-2	1	Waste Bucket
13	4020877	1	Service Manual
14	4050202	2	#8-18x 1/2 Phil Hex Washer Hd TEK
15	1103034	1	Counter Kit

A/R = As Required

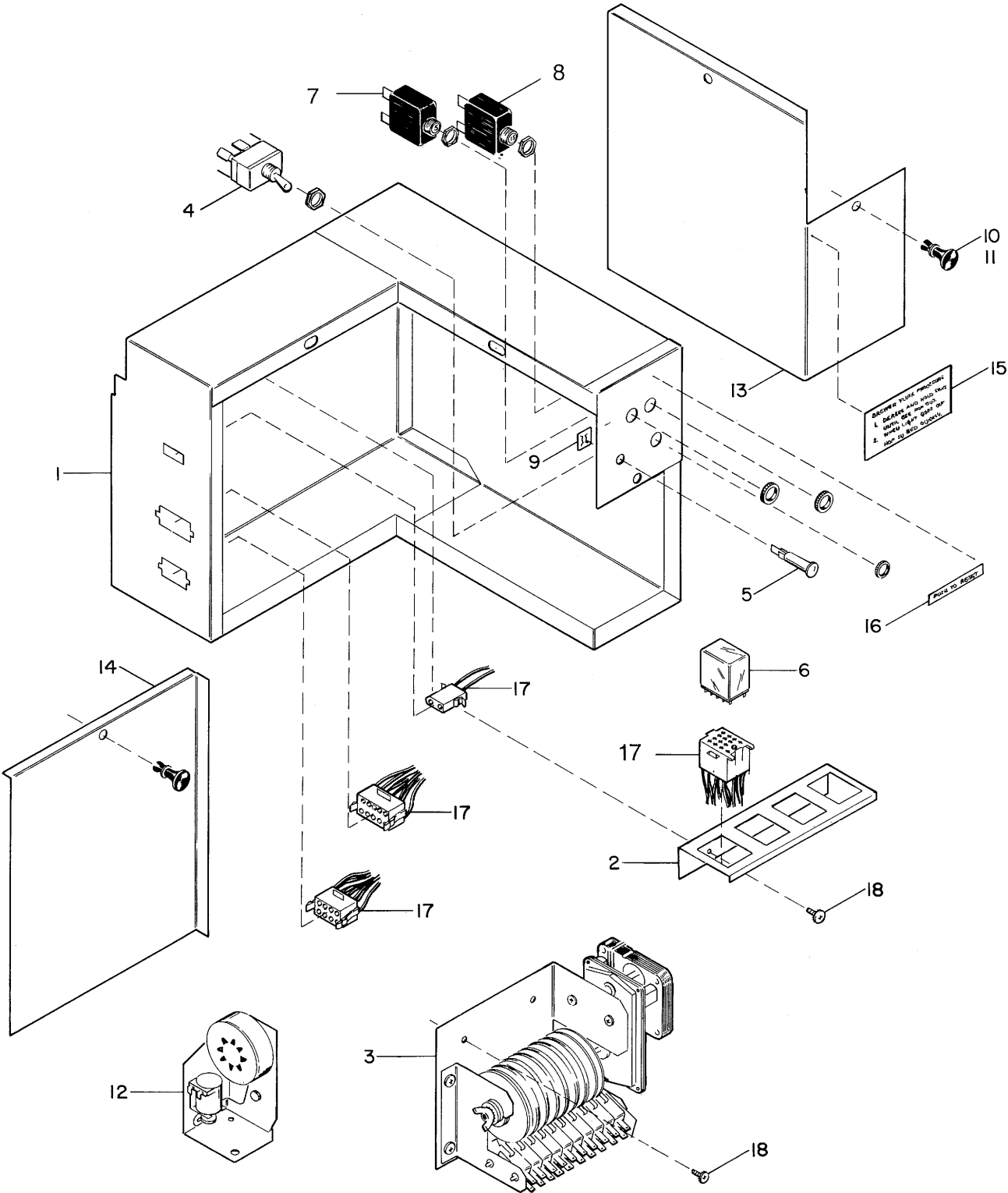
COMPLETE UPPER DOOR ASSEMBLY



COMPLETE UPPER DOOR ASSEMBLY

ITEM	PART NUMBER	NO. REQ'D	DESCRIPTION	ITEM	PART NUMBER	NO. REQ'D	DESCRIPTION
1	1102905	1	Complete Upper Door Assy	26	1102177	5	Selector Button Assy
2	1102831	1	Door Frame Weld Assy	27	7330289-000	12	#6-32 x 1/4 Phil Pan Hd Tapitite
3	1200072	1	Door Panel Vinyl Assy	28	4050004	12	#4 x 3/4 Phil Pan Hd S.M.S.
4	1200057-001	1	Complete Coin Insert Assy/Brown See pg 22	29	7202075-000	5	Selection Switch - Micro
5	1200057-000	1	Complete Coin Insert Assy/Chrome	30	4003250-000	2	Selector Switch Mounting Plate
6	4060366-XXX	1	Lock Freeplay (BHO Series)	31	7200144-000	5	Insulator
7	4060671-XXX	1	Lock Door (BHO Series)	32	4033714	1	Insulator
8	7334281-000	1	Change Bezel/Chrome	33	4033593	1	Switch - Freeplay
9	4020848	1	Change Bezel/Brown	34	4050586	5	Speed Nut - Twin Type
10	7250099-001	1	Label - Coffee Brewing	35	4003173	1	Selector Cover Mntg Brkt Bottom
11	7334984-001	1	Indicator Light	36	4025758	1	Cover - Selector Button
12	7334984-000	1	Decal - Change/Brown	37	4050779	2	Grommet - Nylatch
13	4050625	1	Decal - Change/Chrome	38	4050780	2	Plunger - Nylatch
14	4025735	1	Push On Tinnerman	39	4050609	3	#8 Washer
15	4025735	1	Trim - Lok (32 inches)	40	4050202	1	#8-18 x 1/2 Phil Hex Washer Hd SMS
16	4025735	1	Trim - Lok (23 inches)	41	4050514	2	#8-32 Wing Nut
17	4060455	10	Gasket - Outer Door (Feet)	42	4003225	1	Cam
18	7090002-713	2	Clamp - Cable	43	4050791	1	1/4-20 x 1/4 PhilTruss Hd MS
19	4050112	2	#6-32 x 1/4 Phil Pan Hd M.S.	44	1102853	1	Dispenser Weld Assy
20	4007127	1	Coin Mech Plug Bracket	45	4050241	2	#8 x 3/4 Phil Pan Hd SMS
21	4033607	1	Coin Mech Plug	46	4030355	2	Bushing
22	4033526	1	Insulator	47	1102828-012	1	Coin Chute Weld Assy
23	4050513	A/R	#8-32 Twin Whiz	48	7200470	2	#8 Phil Rd Hd SMS
24	7201422-000	1	Tab - Anti Payout Switch	49	4033901	1	Slide Switch
25	7200102-000	1	Door - Coin Return	50	4200102-000	1	Decal - Free
	7200468-003	3	#8-18 x 3/8 Phil Truss Hd SMS	51	4003172	1	Selector Cover Mntg Brkt Top
	7201649-000	1	Coin Return Cup	52	4003250-001	1	Selector Switch Mntg Plate
	7334982-000	4	Nut - Self Threading	53	4200176	1	Door Lock Plate
	1102915	1	Kit - Coffee Flavor Tabs		4034353-001	1	Door Harness
	4025646-000	1	Black Coffee				
	4025646-004	1	Hot Chocolate				
	4025646-005	1	Chicken Soup				
	4025646-006	1	Beef Soup				
	4025646-007	1	Onion Soup				
	4025646-010	1	Tea				
	4025646-011	1	Spiced Cider				
	4025646-012	1	Decaffeinated Coffee				
	4025646-013	1	Fresh Brew Decaf. Coffee				
	4025646-014	1	Fresh Brew Black Coffee				
	4025646-015	1	Hot Water				

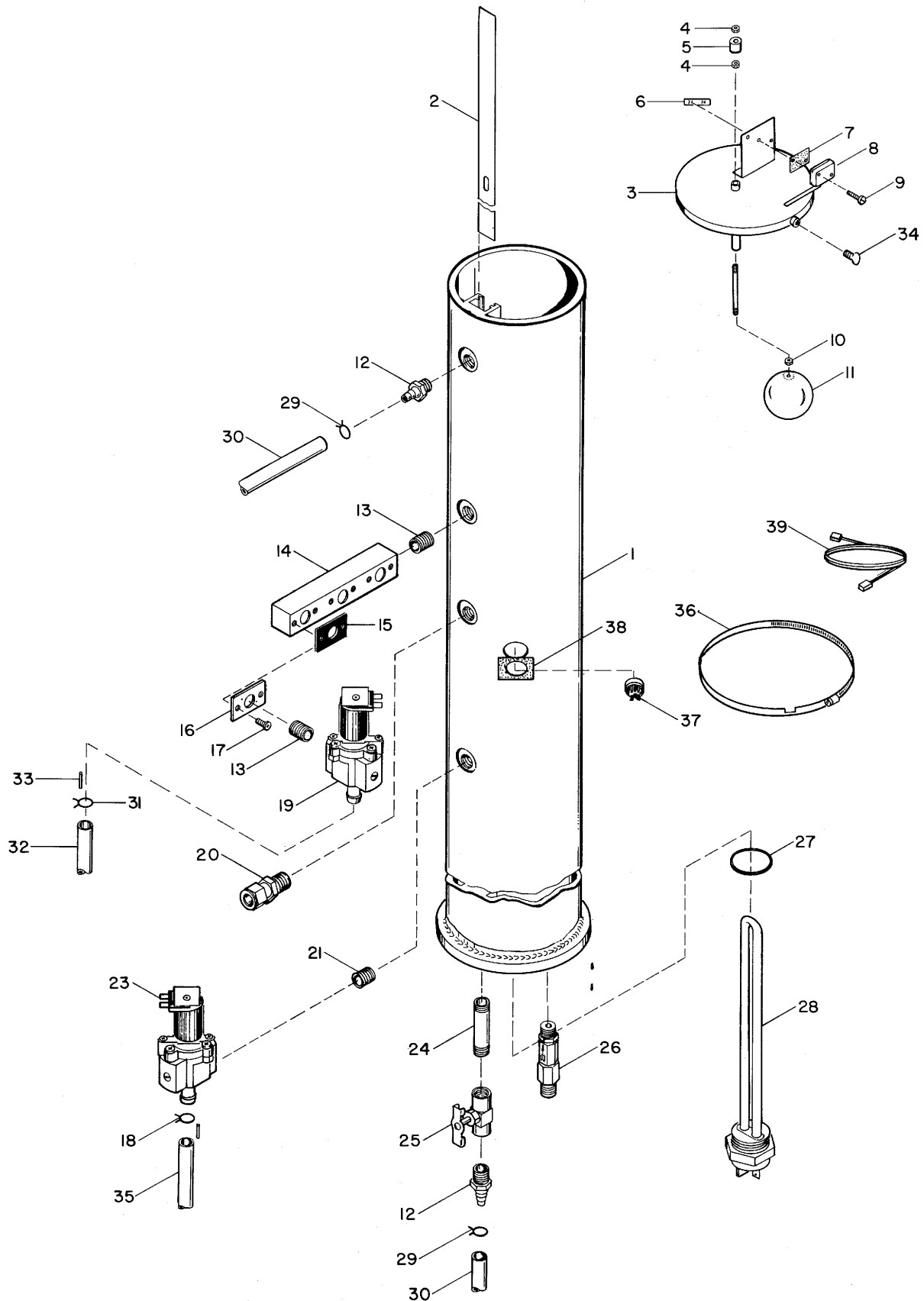
COMPLETE CONTROL BOX



COMPLETE CONTROL BOX

ITEM	PART NUMBER	NO. REQ'D	DESCRIPTION
	1102913	1	Complete Control Box
1	1102924	1	Control Box Weld Assembly
2	4003111	1	Relay Bracket
3	1103035	1	Timer Assembly
4	4034356	1	Switch Flushing
5	7250099-001	1	Neon Indicator
6	4033762	4	Relay
7	4033620	1	Breaker, 5 Amp
8	4033850	1	Breaker, 15 Amp
9	4050628	1	5/16 Clip, Tinnerman
10	4050779	3	Grommet, Nylatch
11	4050780	3	Plunger, Nylatch
12	8129668	1	Sani -Flush Timer
13	4003199	1	Control Box Cover R.H.
14	4003202	1	Control Box Cover L.H.
15	4020850	1	Flush, Decal
16	4020487	1	Push To Reset, Decal
17	4034354	1	Wire Harness, Control Box
18	8800829	4	#10-24 Phil Truss Washer Hd Taptite

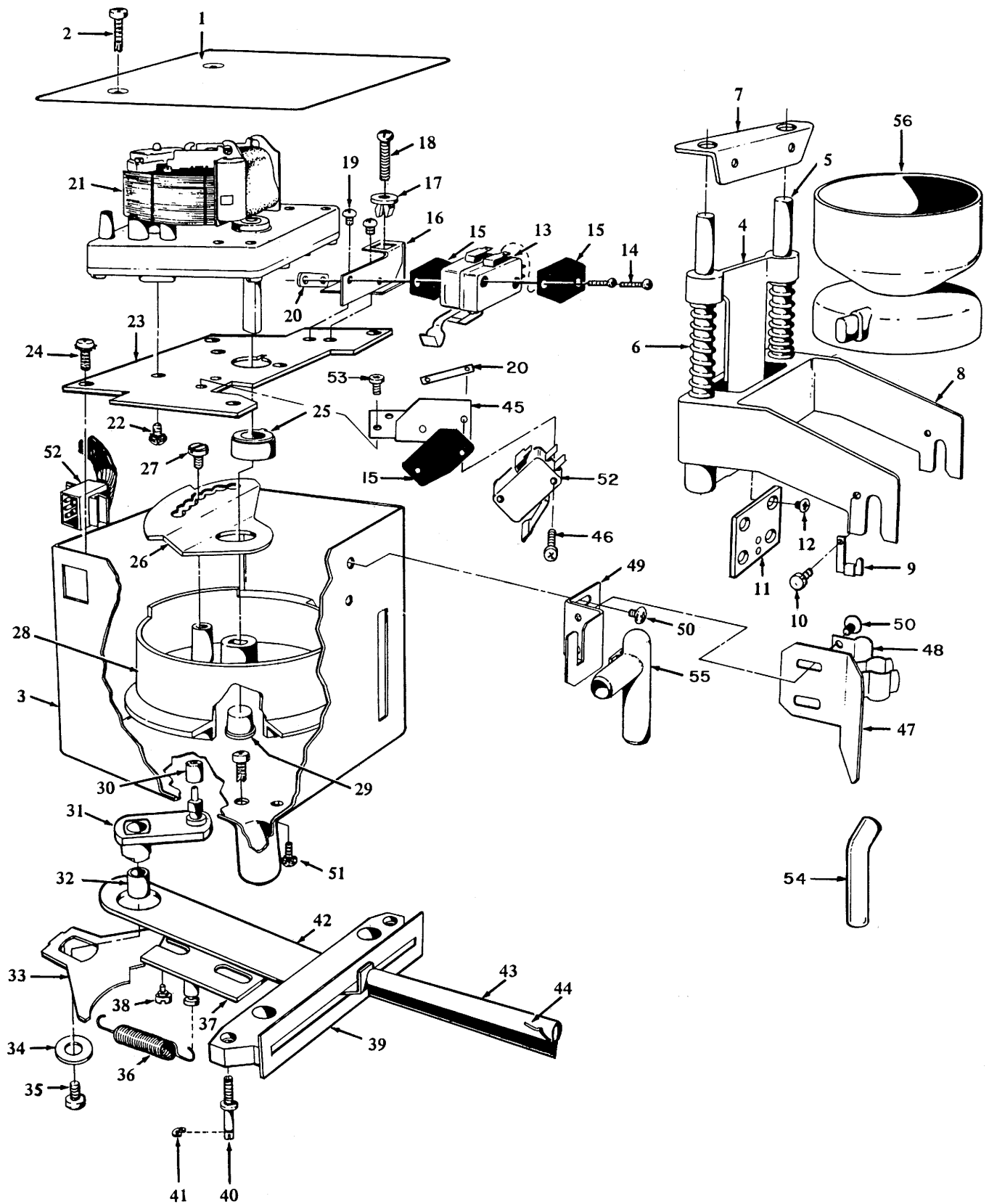
COMPLETE WATER TANK ASSEMBLY



COMPLETE WATER TANK ASSEMBLY

ITEM	PART NUMBER	NO. REQ'D	DESCRIPTION
	1200128	1	Complete Water Tank Assembly
1	1102910	1	Water Tank Weld Assembly
2	4003099	1	Plate, Hot Water
3	1102907	1	Lid Weld Assembly, Water Tank
4	4050520	2	#10-32 Nylon Nut
5	4025255	1	Caplug
6	4050586	1	Twin Speed Nut - Tinnerman
7	4033706	1	Switch Insulator
8	4034139-001	1	Switch - 15 Amp
9	4050004	2	#4 x 3/4 Phil Pan Hd. S.M.S.
10	4050522	1	#10-32 Nut, Stainless Steel
11	4060115	1	Float
12	4060111	1	1/4 M.P.T. Brass Hose Barb
13	4060107	3	1/4 Close Brass Nipple
14	4030123	1	Manifold & Dump Valve
15	4060117	3	Valve Gasket
16	4030115	3	Valve Plate, Manifold
17	4050217	6	#8-32x 5/16 Phil Pan Hd Brass MS
18	4060401	1	3/4" O.D. Hose Clamp
19	4034025	3	Dump Valve
20	4060494	1	1/4" Compression Nut, Thermocouple
21	4060107	1	1/4" Close Brass Nipple
22			
23	4034025	1	Pump Valve
24	4060692	1	1/4" M.P.T. x 2" Long Pipe
25	4060102	1	Drain Valve, Brass
26	8382240	1	Valve - Double Check
27	4200036	1	Gasket
28	4034345	1	Water Heater
29	4060104	1	3/8" O.D. Hose Clamp
30	4025408-000	1	1/4 ID x 3/8 OD Tubing - 87" Length
31	4060103	3	11/16" OD Hose Clamp
32	4025409-000	1	3/8 ID x 1/2" OD Tubing - 8" Length
	4025409-001	2	3/8 ID x 1/2" OD Tubing - 20" Length
33	4050741	3	1/8" Dia x 3/4" Long Roll Pin S.S.
34	4050260	1	#8-32 x 3/4 Thumb Screw
35	4025410-000	1	1/2" IDx 11/16 OD Tubing-24" Length
36	4200424	1	Hose Clamp - Notched
37	4033598	1	Thermostat
38	4200352	1	Insulator
39	4200370	1	Jumper Safety Thermostat

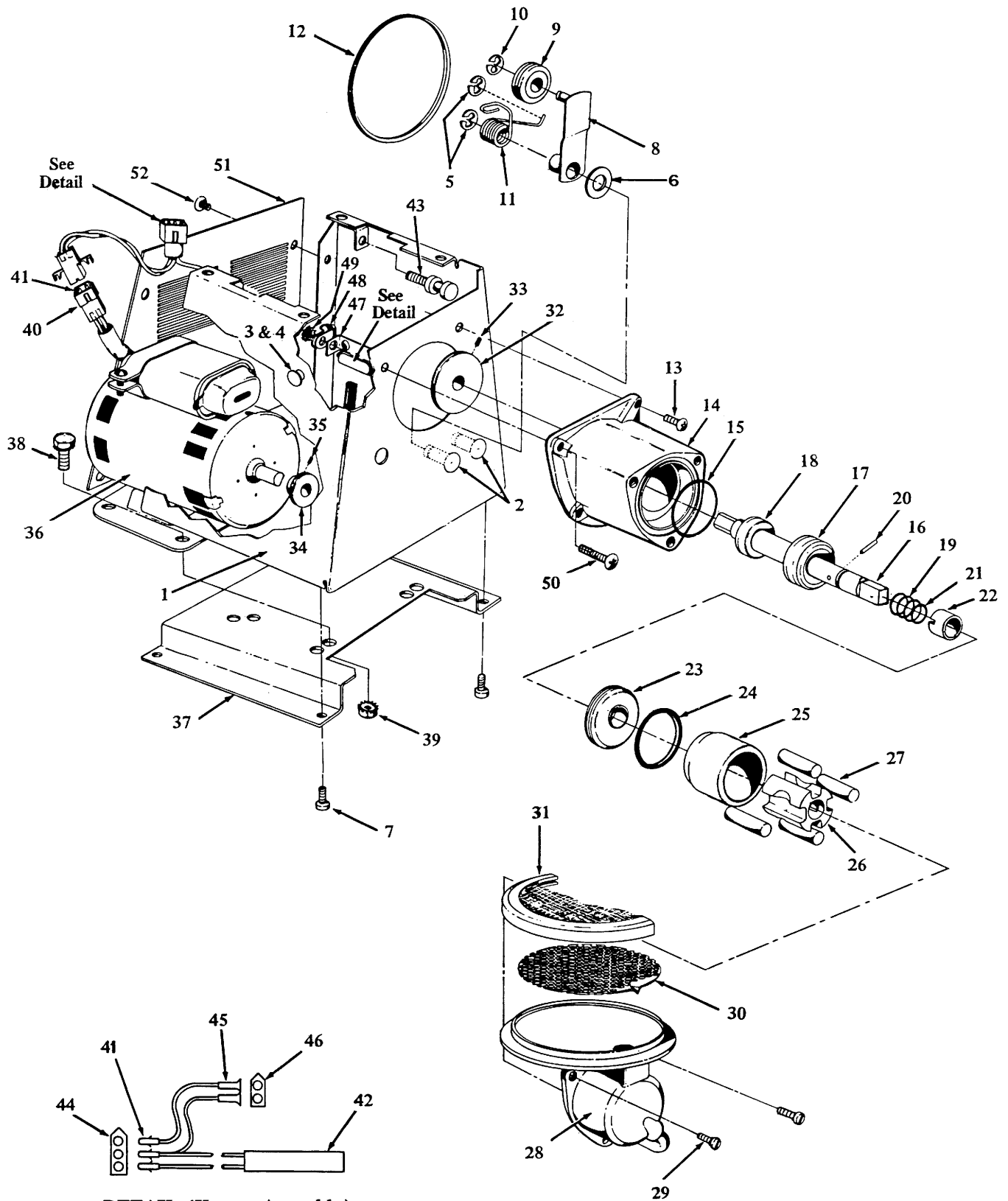
UPPER HOUSING ASSEMBLY



UPPER HOUSING ASSEMBLY

ITEM	PART NUMBER	NO. REQ'D	DESCRIPTION	ITEM	PART NUMBER	NO. REQ'D	DESCRIPTION
1	1200125	1	Upper Housing Assy	29	8367844	1	Lower Pivot Cam
2	4200300	1	Cover - Brew Unit	30	8368057	1	Roller -Wiper Blade
3	8810002	2	#10-24 x 5/8 Phil Flat Hd Type "T"	31	8122734	1	Lever Assembly
4	8367866	1	Housing - Upper	32	8368054	1	Bearing Pivot
5	8122746	1	Guide Assembly	33	8367854	1	Arm - Release
6	8367845	2	Guide Rod	34	8370935	1	Washer - Special
7	8367849	2	Spring	35	8370451	1	#10-24 x 1/2 PhilPan Hd Locking Screw
8	8367838	1	Bracket - Guide Rod	36	8368340	1	Spring
9	8122747	1	Arm Assembly	37	8122735	1	Rivet Assembly - Slide Release
10	8368063	2	Retainer -Cylinder	38	8368405	2	#8-32 x 1/8 Slotted Shoulder Screw SS
11	8337132-1	2	#8-32 x 3/8 Brass Thumb Screw	39	8367861	1	Level Guide
12	8126666	1	Cam Follower Assembly	40	8368053	2	#10-24 x 5/8 Special Slotted Should Screw
13	8801354	4	#10-32 x 1/4 Phil Flat Hd M.S.	41	8801070	2	3/16" "E" Type Retaining Ring
14	8351521	1	Switch - Brew Motor	42	8122744	1	Wiper Arm Assembly
15	4050016	2	#4-40 x 1 Phil Rd Hd M.S.	43	8122745	1	Wiper Blade Assembly
16	8340025	3	Insulation	44	8489701	1	1/16" x 5/8" Long SS Cotter Pin
17	8367843	1	Bracket - Switch	45	4200202	1	Diverter SW Bracket
18	8323005	1	Grommet - Plastic	46	8800008	2	#4-40 x 5/8 Phil PanHd M.S.
19	8801194	1	#8-32 x 1 3/8 Phil Pan Hd M.S.	47	1102909	1	Coffee Spout Mtng. Bracket Assy
20	8800772	2	#10-24 x 1/4 Phil Pan Hd Type "T"	48	4003135	1	Water Spout Mtng. Bracket
21	8337588-1	2	Twin Speed Nut	49	8371948	1	Support Spout
22	8367862	1	Motor - Brew Unit	50	4200199	5	#10-24 x 3/8 Phil Pan Hd w/Lockwasher
23	8800352	3	#8-32 x 1/4 Phil Truss Hd M.S.	51	8800399	2	#10-24 x 3/8 Phil Truss Hd 2/Lockwasher
24	8367839	1	Mounting Plate - Motor	52	4034382	1	Switch Diverter
25	8800776	4	#10-24 x 1/2 Phil Pan Hd Type "T"	53	4050104	2	#6-32 x 1/4 Phil Pan Hd Type "T"
26	8367846	1	Upper Pivot - Cam	54	4060678	1	Tube - Manifold
27	8368337	1	Cam Adjustable	55	8368847	1	Spout - Water
28	8368336	1	#8-32 x 3/8 Shoulder Screw	56	8368010	1	Cylinder
	8367865	1	Cam				

LOWER HOUSING ASSEMBLY

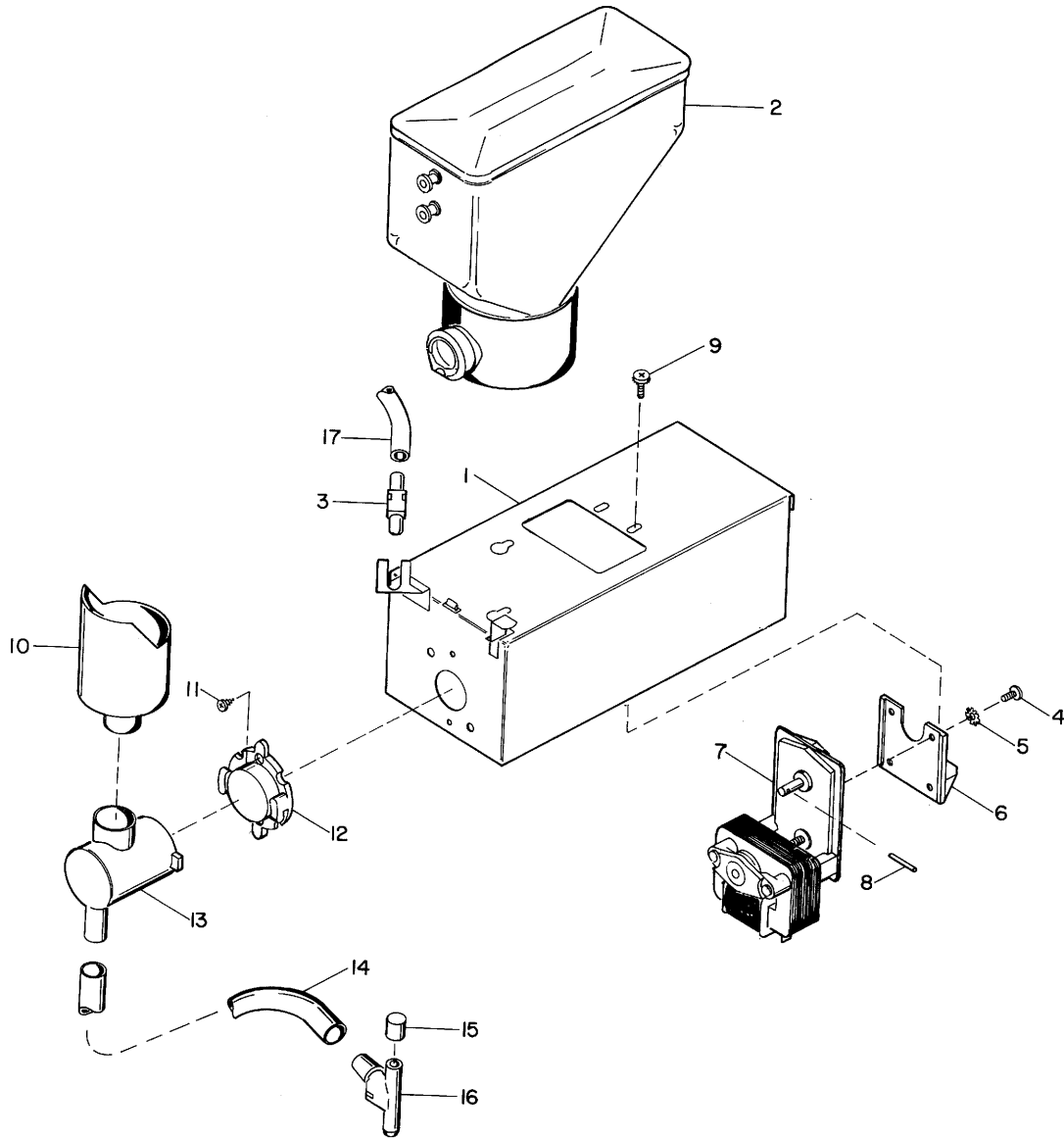


DETAIL (Heater Assembly)

LOWER HOUSING ASSEMBLY

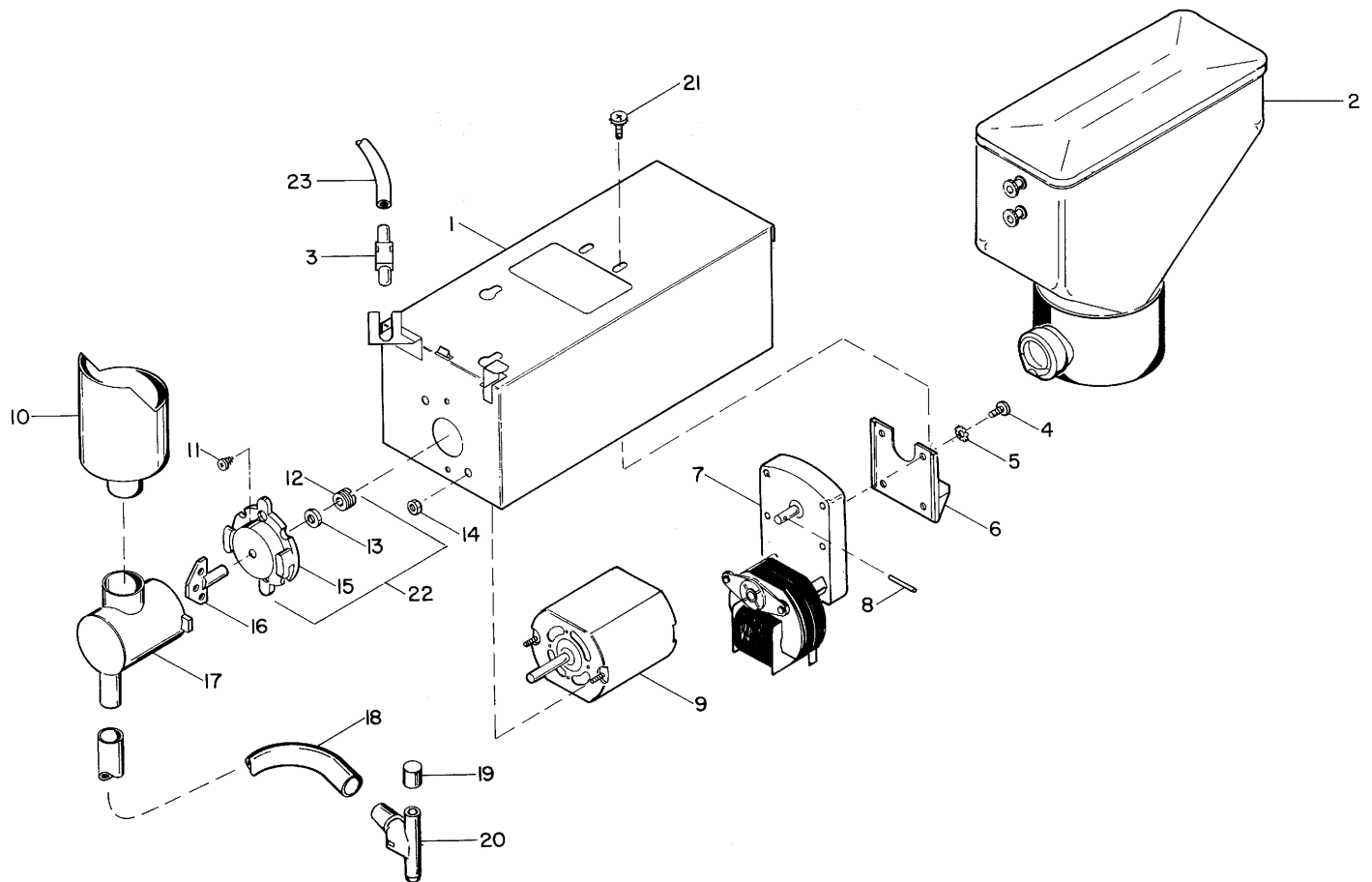
ITEM	PART NUMBER	NO. REQ'D	DESCRIPTION	ITEM	PART NUMBER	NO. REQ'D	DESCRIPTION
1	8122840	1	Lower Housing Assembly	28	1200074	1	Pump Cap Assembly
2	8122790	1	Housing Rivet Assembly	29	8340704	3	#10-24 X 1/2 Slotted Pan Hd O-Ring M.S.
3	8343446	1	Rivet - Shoulder	30	8368072	1	Screen Support
4	8322860-6	2	Rivet	31	8368073	1	Screen
5	8346987	2	Shoulder Spacer	32	8368071	1	Pulley - Pump
6	8801081	2	Retaining Ring	33	8800300	1	#8-32 x 3/16 Hex Set Screw
7	8801020	1	Flat Washer	34	8368050	1	Pulley - Motor
8	8800775	4	#10-24x 1/2 Phil Truss Hd Complete Idler Arm Assy	35	8800300	1	#8-32 x 3.16 Hex Set Screw
9	8122743	1	Idler Arm Assembly	36	8123059	1	Motor Assembly
10	8122819	1	Idler Pulley Assembly	37	8367980	1	Motor - Pump
11	8125116	1	Retaining Ring	38	8367945	1	Mount Bracket - Motor
12	8801077	1	Spring - Idler Arm	39	8800427	4	1/4-20 x 1/2 Phil Hex Hd w/ Ext. Lockwasher
13	8368065	1	Belt	40	8800959	1	1/4-20 Hex Nut w/ Ext Lockwasher
14	8368051	1	#10-24 x 5/8 Phil Pan Hd Pump Assembly	41	8345005-1	3	Plug - 2 Terminal
15	4200180	1	Housing - Pump	42	8320196	1	Terminal - Male
16	8127452	4	O-Ring	43	8125330	1	Heater Assembly
17	8367951	1	Shaft Assembly	44	8371822	1	Heater
18	8367963	1	Shaft - Pump	45	8368064	2	Adjusting Screw
19	8367964	1	Bearing	46	8345733-1	1	Plug - 3 Terminal
20	8367965	1	Bearing	47	8320195	2	Terminal - Female
21	8367952	1	Spring	48	8345008	1	Receptacle - 2 Terminal
22	8801221	1	Pin - Spring	49	8372357	1	Bracket
23	8334554-31	1	O-Ring	50	8324099-2	1	Clamp - Wire Retain
24	8367953	1	Face Seal	51	8800957	1	#10-24 Hex Nut w/ Ext. Lockwasher
25	8367954	1	Seal - Bearing	52	8801379	1	#10-24 x 1 Phil Pan Hd
26	8379889	1	O-Ring	53	8367949	1	Panel Back
27	8367172	1	Sleeve	54	8800828	4	#10-24 x 3/8 Phil Truss Hd Chrome Plated Type "23"
28	8367956	1	Rotor				
29	8368056	1	Roller - Pump				

INGREDIENT SHELF ASSEMBLY (SOUP)



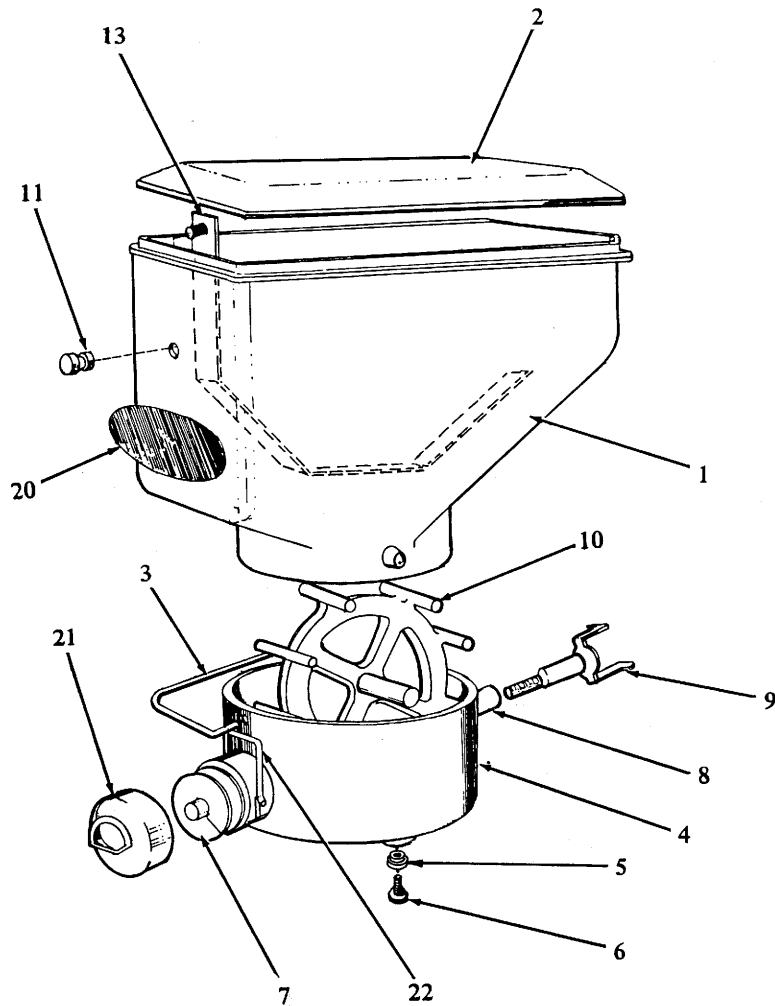
ITEM	PART NUMBER	NO. REQ'D	DESCRIPTION
	1200101	1	Ingredient Shelf Assembly (Soup)
1	1102911	1	Ingredient Shelf Weld Assembly
2	8115191-27	1	Complete Canister Assembly (Soup)
3	8346990	1	Nozzle
4	8354202	4	#8-32 x 3/8 Phil Truss Hd Self Locking
5	4050585	4	#8 Ext. Lockwasher
6	8353143	1	Bracket, Motor Mount
7	8330173-1	1	Motor, Ingredient
8	8801128	1	Roll Pin
9	8800828	2	#10-24 Phil Truss Hd w/Ext. Tooth Lockwasher
10	4025428	1	Blender Funnel
11	4050104	2	#6-32 x 1/4 PhilPan Hd Self Thread
12	4025420	1	Coffee Base
13	4025429	1	Blender Housing
14	4025410-002	1	1/2" ID x 11/16 OD - 11 1/2 Length
15	8351047	1	Cap - Plug
16	8351043	1	Spout
17	4025409-000	1	3/8 ID x 1/2 OD Tubing - 8" Length

INGREDIENT SHELF ASSEMBLY - CHOCOLATE



ITEM	PART NUMBER	NO. REQ'D	DESCRIPTION
	1200100	1	Ingredient Shelf Assembly (Chocolate)
1	1102911	1	Ingredient Shelf Weld Assembly
2	8115191-28	1	Complete Canister Assembly (Chocolate)
3	8346990	1	Nozzle
4	8354202	4	#8-32 x 3/8 Phil Truss Hd Self - locking
5	5050585	4	#8 Ext. Lockwasher
6	8353143	1	Bracket, Motor Mount
7	8330173-1	1	Motor, Ingredient
8	8801128	1	Roll Pin
9	4033649	1	Blender Motor
10	4025428	1	Blender Funnel
11	4050104	2	#6-32 x 1/4 Phil Pan Hd Self Thread
12	4025418	1	Nut, Retainer
13	4025419	1	Seal, Retainer
14	4050510	2	#8-32 Hex Nut - Small Pattern
15	4025421-000	1	Blender Base
16	4025430	1	Impeller Blade
17	4025429		Blender Housing
18	4025410-001	1	1/2" IDx 11/16" OD Tubing - 19 1/2" length
19	8351047	1	Cap - Plug
20	8351043	1	Spout
21	8800828	2	#10-24 Phil Truss Hd w/Ext Tooth Lockwasher
22	1102481	1	Blender Base Assembly
23	4025409-001	1	3/8" IDx 1/2" OD Tubing - 20" Length

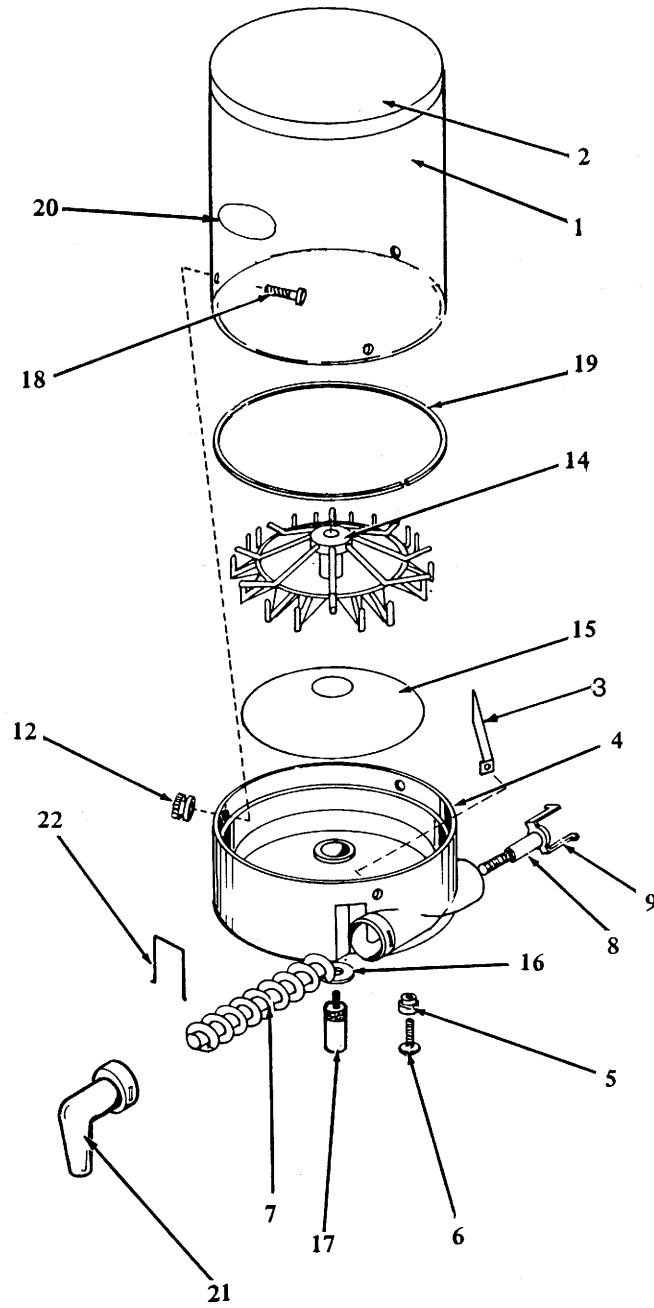
COMPLETE CANISTER ASSEMBLY CHOCOLATE, SOUP, AND DECAF COFFEE



COMPLETE CANISTER ASSEMBLY CHOCOLATE, SOUP, AND DECAF COFFEE

ITEM	PART NUMBER	NO. REQ'D	DESCRIPTION
	8114858-4		Canister Assembly - Chocolate, Soup
	8114858-5		Canister Assembly - Decaf. Coffee
1	8346517-1		Canister - Chocolate, Soup
	8346517	1	Canister - Decaf. Coffee
2	8346518	1	Cover - Canister
3	8346519	1	Retainer Spring
4	8346516	1	Canister Base
5	4200402	2	Foot - Canister Base
6	8800874	2	#10-16x 5/8 Phil Truss Hd Type BT
7	8346520	1	Auger
8	8331920	1	Drive Link Spacer
9	8107931	1	Drive Link Assembly
10	8346523	1	Agitator Wheel
11	8347060	2	#10-24 Thumb Nut
13	8114862	1	Agitator Assembly - Chocolate, Soup
	8114857	1	Agitator Assembly - Decaf. Coffee
20	8360365	1	Canister Label - Chocolate
	8346946-4	1	Canister Label - Soup
	8346946-6	1	Canister Label - Decaf. Coffee

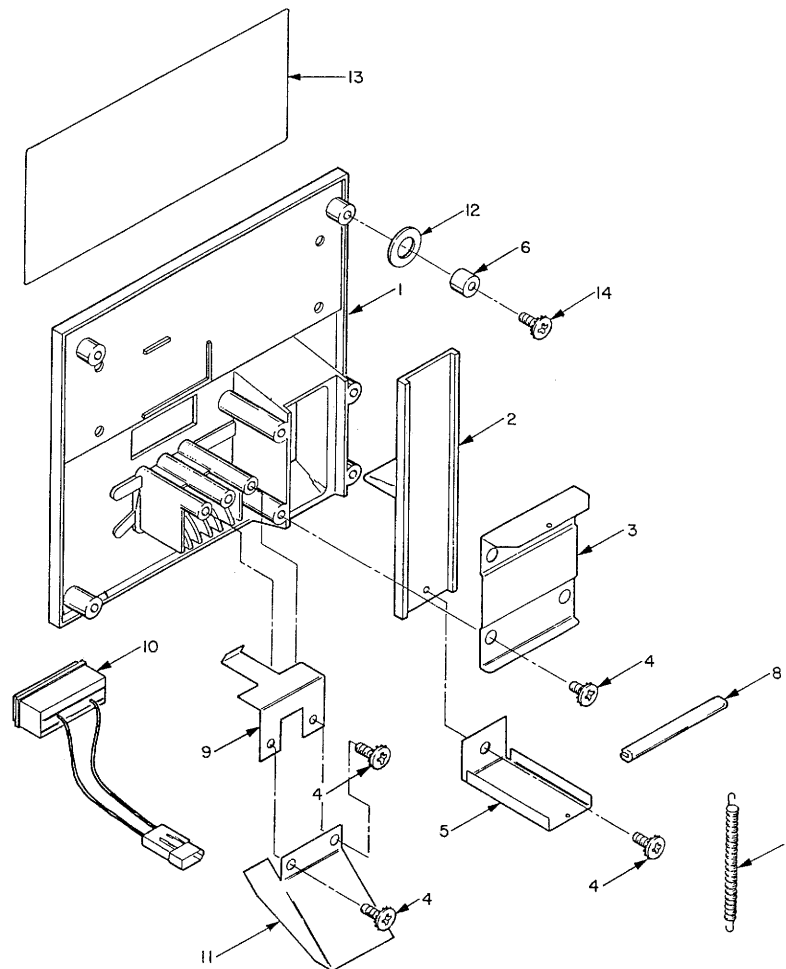
CANISTER ASSEMBLY - COMPLETE COFFEE



CANISTER ASSEMBLY - COMPLETE COFFEE

ITEM	PART NUMBER	NO. REQ'D	DESCRIPTION
	81115191-30	1	Canister Assembly -Complete Coffee
	8117278	1	Canister Assembly
1	8354045	1	Canister Tube
2	8346758	1	Canister Cover
3	4200165	1	Agitator Deflector
4	8346757-1	1	Base - Canister
5	4200402	2	Foot - Canister Base
6	8800874	2	#10-16x 5/8 Phil Truss Hd Type BT
7	8346760	1	Auger
8	8331920	1	Drive Link Spacer
9	8107931	1	Drive Link Assembly
12	8330164	3	#8-32 Thumb Nut
13			
14	8346759	1	Agitator
15	8351962	1	Cone - Agitator Reinforcement
16	8351963	1	Spacer
17	8354047	1	Thumb Screw
18	8337257	3	#8-32x 9/16 SS Screw (Special)
19	8356830	1	Canister Gasket
20	8346946-2	1	Label - Coffee
21	8123092	1	Coffee Spout Assembly
22	8346514	1	Retainer Clip

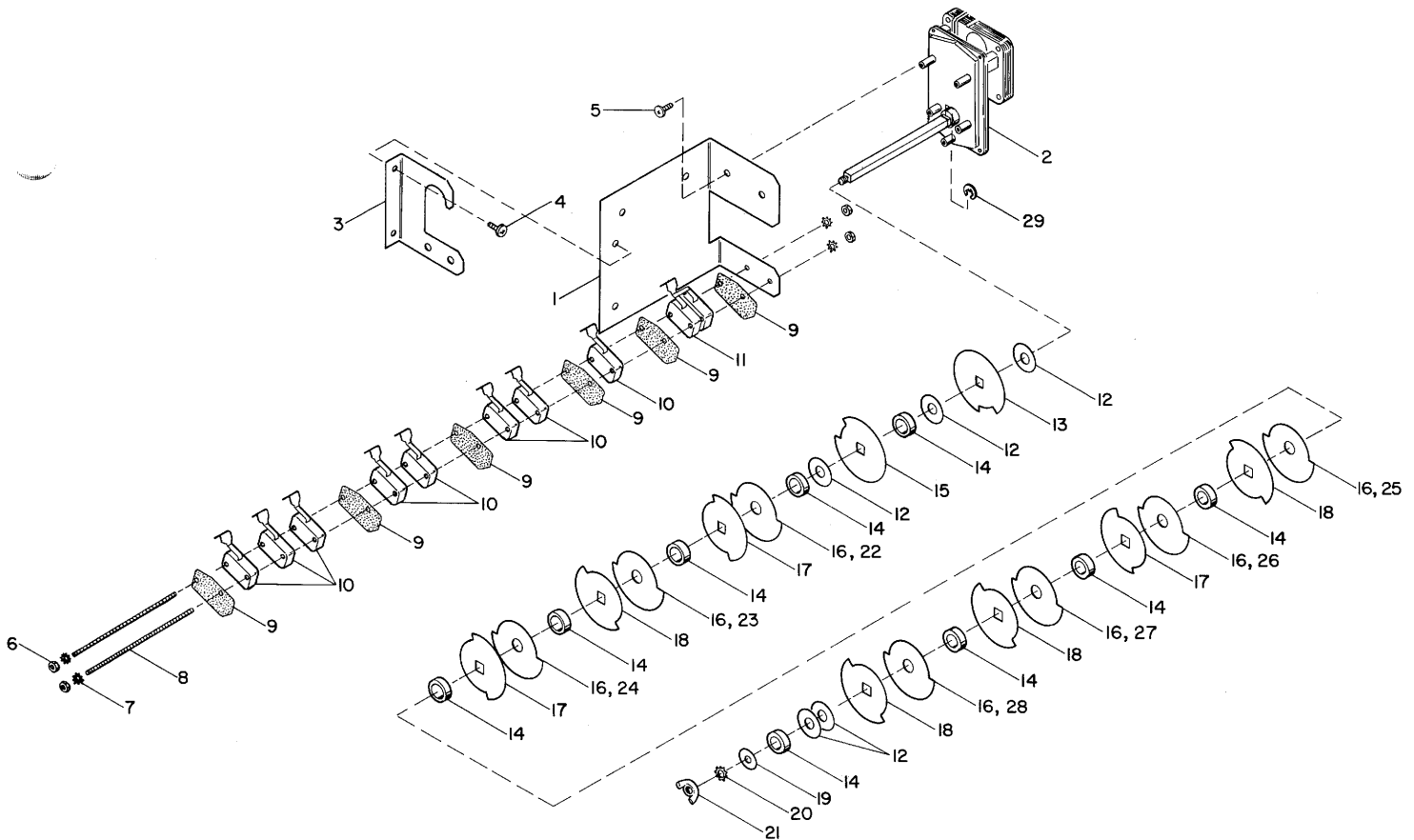
COMPLETE COIN INSERT CASTING ASSEMBLY



ITEM	PART NUMBER	NO. REQ'D	DESCRIPTION
	1200057-001	1	Complete Coin Insert Assy (Brown)
	1200057-000	1	Complete Coin Insert Assy (Chrome)
1	8379595-8	1	Casting - Coin Insert (Brown)
	8379595-7	1	Casting - Coin Insert (Chrome)
2	8279531-2	1	Handle - Coin Return (Brown)
	8279531-1	1	Handle - Coin Return (Chrome)
3	8379568	1	Retainer - Handle
4	8800829	A/R	#10-24x3/8 Phil Truss Hd Tap Screw
	4003186	1	Angle - Coin Return
6	8337241-1	4	Cup Washer
7	8379539-001	1	Spring Extension
8	8379653	1	Stop Rubber (Optional)
9	8379544	1	Retainer - Lamp
10	8129164	1	Lamp Assembly
11	1102877	1	Coin Entry Chute Weld Assy
12	4050601	4	Washer - 3/8
13	4060672	1	Plate Instruction with Validator
	4060687	1	Plate Instruction without Validator
14	8801312	4	#10-16x1/2 Phil Pan Hd Tap Screw

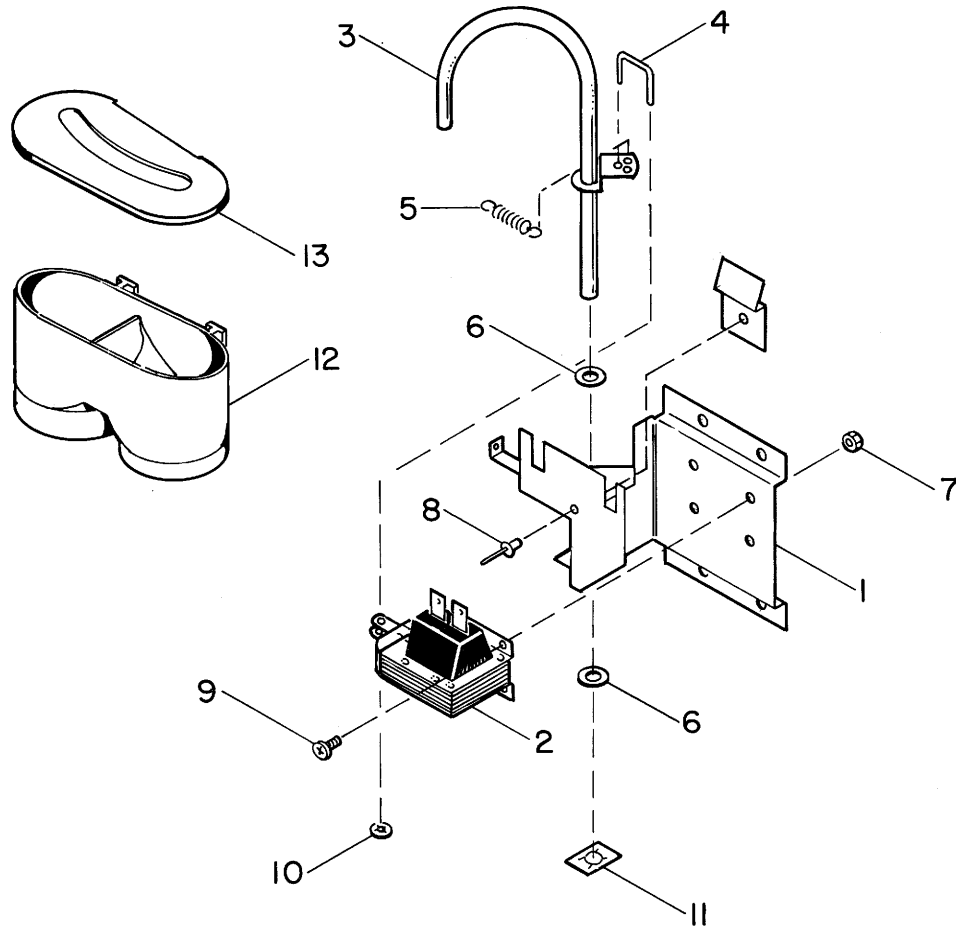
A/R = As Required

COMPLETE TIMER ASSEMBLY



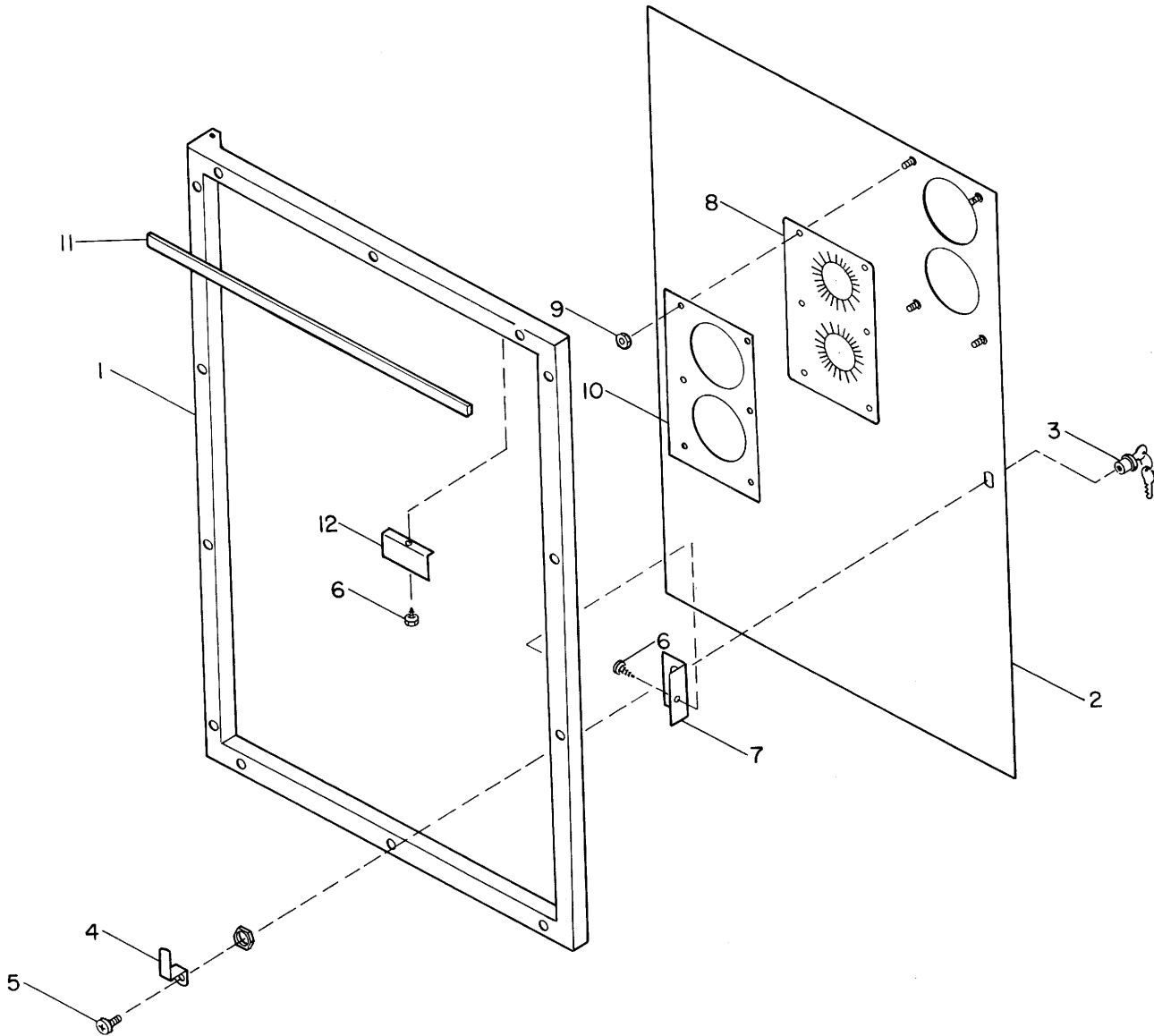
ITEM	PART NUMBER	NO. REQ'D	DESCRIPTION
	1103035	1	Complete Timer Assembly
1	4003070	1	Timer Motor Mounting Bracker
2	4034357	1	Timer Motor
3	4003071	1	Cam Bracket
4	8800829	6	#10-24 Phil Truss Hd Taptite
5	7200470-007	2	#6-32 x 5/16 Phil Rd Hd Taptite
6	4050517	4	#4-40 Hex Nut
7	8801046	4	#4 External Tooth Lockwasher
8	4050055	2	#4-40 x 4 1/2Pan Hd
9	8340025	7	Insulator
10	8337576	8	Micro - Switch
11	8351521	1	Micro - Switch, Two Pole
12	4050608	5	1/2" Flat Washer
13	4005708	1	Cam - Timer
14	4030117	9	Cam Spacer
15	4007709	1	Cam - Clearing
16	4005731	7	Cam - Adjustable Ingredient
17	4003418	3	Cam - Fixed Water
18	4005748	4	Cam - Fixed Ingredient
19	4050594	1	1/4" Flat Washer
20	4050593	1	1/4" External Lockwasher
21	4050530	1	1/4" Wing Nut
22	4020849-002	1	Label - Timer Cam (Violet)
23	4020078	1	Label - Timer Cam (Green)
24	4020849-001	1	Label - Timer Cam (Yellow)
25	4020079	1	Label - Timer Cam (Blue)
26	4020849-000	1	Label - Timer Cam (White)
27	4020077	1	Label - Timer Cam (Red)
28	4020849-003	1	Label - Timer Cam (Orange)
29	4050758	1	Retainer Ring

COMPLETE TRANSITION BOWL ASSEMBLY



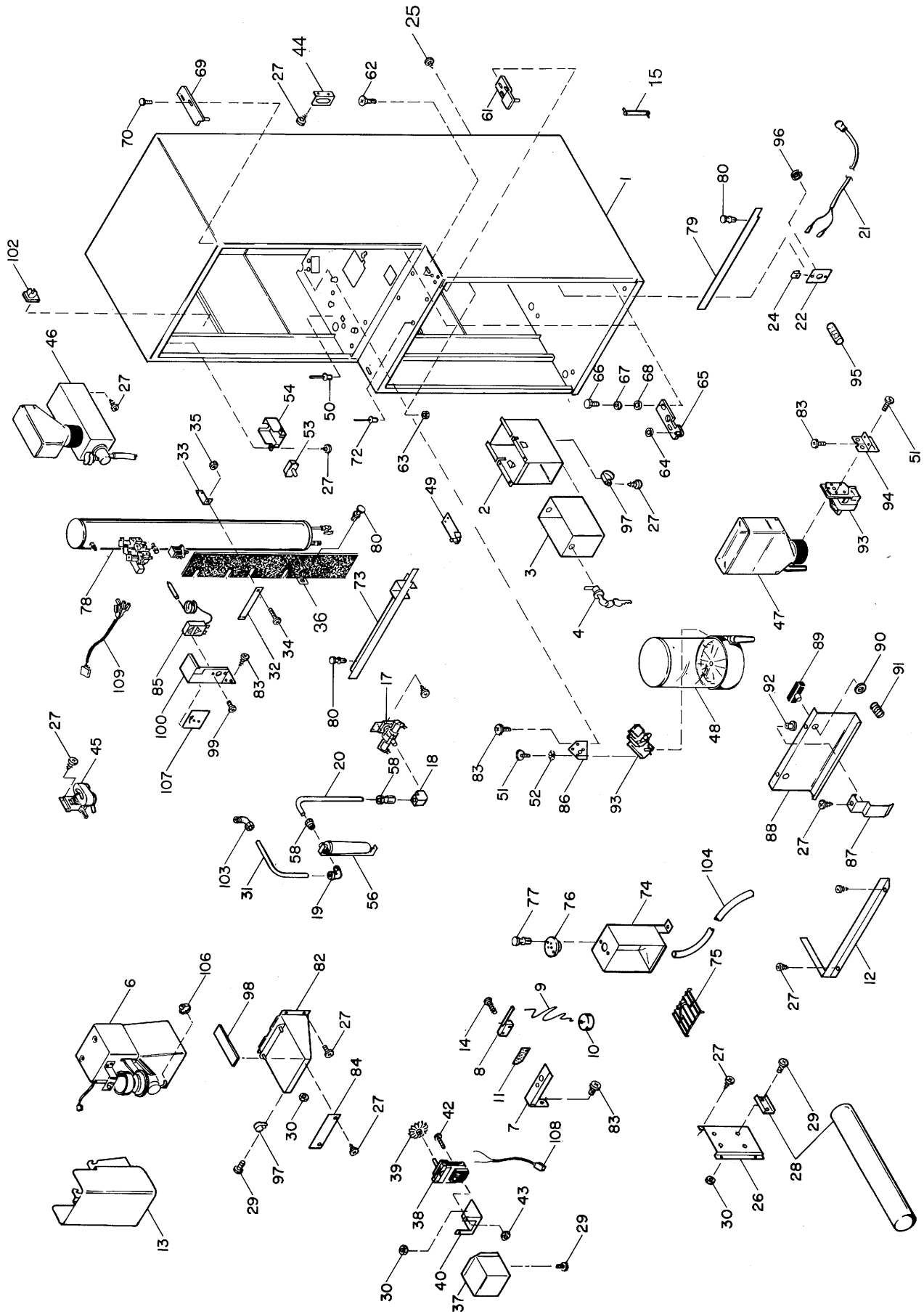
ITEM	PART NUMBER	NO. REQ'D	DESCRIPTION
	1103033	1	Complete Transition Bowl Assembly
1	1200006	1	Bowl Mounting Bracket Weld Assembly
2	4033635	1	Transfer Solenoid
3	1200011	1	Transfer Tube Assembly
4	4200025	1	Connecting Link
5	40210.41	1	Spring
6	4050767	2	Nylon Washer
7	4050493	4	#6-32 F/M Unitorque Nut
8	4050667	1	Pop Rivet
9	4050112	4	#6-32 x 1/4 Phil Pan Hd M.S.
10	7332477	1	Push On Nut, .125 Dia
11	4050628	1	Push On Nut, Tinnerman 3B-1069
12	1200025	1	Transition Bowl Assembly
13	8370468	1	Cover - Transition Bowl

COMPLETE LOWER DOOR ASSEMBLY



ITEM	PART NUMBER	NO. REQ'D	DESCRIPTION
	1102903	1	Complete Lower Door Assembly
1	1102833	1	Door Frame Weld Assembly
2	1200073-XXX	1	Door Panel Vinyl Assembly See pg 2,3
3	4060671	1	Lock
4	4003225	1	Lock Cam
5	4050791	1	1/4-20 x 1/4 Phil Truss Hd M.S.
6	4050202	1	#8-18 Phil Hex Washer Hd Tek
7	4200176	1	Door Lock Plate
8	4060452	1	Gasket, Cup Station
9	4050513	4	#8-32 Twin Whiz Lock Nut
10	4003131	1	Cover Plate, Cup Station
11	4060455	10	Door Gasket (Feet)
12	4200136	1	Bumper, Power Switch

COMPLETE CABINET ASSEMBLY



COMPLETE CABINET ASSEMBLY

ITEM	PART NUMBER	NO. REQ'D	DESCRIPTION	ITEM	PART NUMBER	NO. REQ'D	DESCRIPTION
1	1102900	1	Complete Cabinet Assy	41	4050234	1	#8-32x 3/8 Phil Truss Hd MS
2	1102901	1	Cabinet Weld Assy	42	4050145	2	#6-32x 7/8 Phil Rd Hd MS
3	1103017	1	Coin Box Housing Weld Assy	43	4050505	2	#6-32 Twin Whiz Nut
4	1102292	1	Coin Box Assy	44	4008941	1	Plug Bracket - 15 Pin
5	4060366	1	Lock	45	1103033	1	Transition Bowl Assy See pg 24
6	7250135-002	6	Floor Plug 1"	46	1200100	1	Ingredient Shelf Assy/Chocolate See pg 17
7	1200113	1	Brew Unit Assy See pg 12,13,14,15	47	1200101	1	Ingredient Shelf Assy/Soup See pg 16
8	4003422	2	Overflow Arm Extension	48	8115191-29	1	Canister Assy - Decaf Coffee See pg 18,19
9	4034058	2	Switch	49	8115191-30	1	Canister Assy - Coffee See pg 20,21
10	4060415	A/R	Fishing Line - Nylon	50	8117474	1	Latch Assy - Large Canister
11	4025407	2	Float	51	4050663	2	Pop Rivet
12	4033714	2	Insulator	52	4050213	4	#8-32x 1/4 Phil Truss Hd
13	4003239	1	Retainer - Waste Bucket	53	4050585	4	#8 Shakeproof Lockwasher
14	8123081	1	Brew Shield	54	4033992	2	Power Switch
15	4050004	4	#4x 3/4 Phil Pan Hd SMS	55	4003204	2	Mounting Brkt, Power Switch
16	4060230	A/R	Plastic Clamp - Tinnerman	56	4060310	4	Leg Leveler
17	1102908	1	Shield Rivet Assy	57	4060492	1	Water Filter AP-300
18	4033697	1	Water Inlet Valve	58	4060493	1	Replacement Cartridge
19	4060109	1	1/4 FPT x 1/4 90 Brass Elbow	59	4200006	1	Filter Replacement Label
20	4060688	1	3/8 OD Tube x 1/4 MPT 90 Elbow	60	8320827-1	2	3/8 Tube x 1/4 MPT Fitting
21	4060691	1	Water Pipe -3/8 Tube 90 (Long)	61	8370959	A/R	3/4 Clamp - Locking
22	4033631-001	1	Power Cord	62	7200341-000	2	Tube Clip
23	4008548	1	Plate, Power Cord	63	1102848	1	Upper Hinge Assy/Lower Door
24	4033683	1	Bushing, Strain Relief	64	4050338	3	10-32x 1/2 Phil Flat Hd Cap Screw
25	4050595-001	2	Tinnerman Speed Nut	65	4050546	3	10-32 Twin Whiz Lock Nut
26	7331309-000	2	#8x1/2 Phil Truss Hd SMS Type "T"	66	4025757	2	Nylon Washer
27	4003178	1	Mounting Bracket -Cup Dispenser	67	1102845	2	Door Hinge Assy/Lower & Upper Door
28	4050202	A/R	#8-18x1/2 Phil Hex Washer Hd Tek	68	4050070	4	1/4-20x 5/8 Hex Hd Cap Screw
29	4060453	2	Cup Dispenser Tube	69	4050593	6	1/4 Split Lock Washer
30	4050240	4	#8-32x 3/8 Phil Pan MS	70	4050594	4	Washer - Flat
31	4050513	A/R	#8-32 Twin Whiz Nut	71	1102850	1	Door Hinge Assy/Top Door
32	4060690	1	3/8" Water Pipe - Short	72	4050393	2	1/4-20x 3/4 Carriage Bolt
33	4003107	1	Tie-In Strap - Front	73	4050547	2	1/4-20 Whiz Lock Nut
34	4003106	1	Tie-In Strap - Back	74	4050685	4	Pop Rivet
35	4050273	1	#8-32x 1 Phil Pan Hd MS Zinc Plated	75	1102827	1	Upper Door Stop
36	8800956	1	#8-32 Hex Nut	76	1102849	1	Cupwell Assy
37	1102908	1	Water Tank Shield Rivet Assy	77	4060487	1	Floor - Cupwell
38	1103875	1	Fan Housing Weld Assy	78	4025759	1	Spout Holder
39	4033651	1	Fan Motor w/ Blade		8334551-1	2	Grommet - Nylatch
40	4033844	1	Fan Blade		8334596-1	2	Plunger - Nylatch
	4004627-001	1	Fan Mount		1200128	1	Water Tank Assy - Complete See pg 10,11

COMPLETE CABINET ASSEMBLY

ITEM	PART NUMBER	NO. REQ'D	DESCRIPTION	ITEM	PART NUMBER	NO. REQ'D	DESCRIPTION
79	4003198	1	Door Stop - Lower Door	95	4033527	2	Cig. Clip
80	4050779	4	Grommet - Nylonatch	96	4033683	1	Bushing, Strain Relief
81	4050780	1	Plunger - Nylonatch	97	7090002-713	A/R	3/4" Cable Clamp
82	1102913	1	Control Box Assy	98	20-0407-002	2	Seal - Vibration
83	1102887	1	Brewer Base Assy	99	4050112	2	6-32x 1/4 Phil Pan Hd MS
	8800829	A/R	#10-24x 3/8 Phil Truss w/ Ext. Tooth Washer Type "T"	100	4003230	1	Thermostat Mounting Plate
84	1102884	1	Brewer Mounting Bracket	101			
85	4034343	1	Thermostat	102	8370959	A/R	Cable Clamp
86	4003259	1	Brkt Motor Mount/Coffee	103	8321086	1	3/8-18 NPT Internal x 3/8 OD Tube, 90 Elbow
87	4003238	2	Actuate Plate -Switch	104	4025410-004	1	1/2" IDx 11/16 OD Tubing-35" Length
88	4003240	1	Switch Retainer	105			
89	8323007	2	Switch	106	4060680	1	Clamp -Worm Drive
90	4050485	2	3/8-32 Nef Nut	107	8354179-001	1	Label -Heater
91	4021017	2	Spring	108	4034347	1	Fan Harness
92	4030053	2	Shoulder Bushing	109	4034351	1	Choc, Soup, Water Harness
93	8347001	2	Ingredient Motor		4034352	1	Main Cabinet Harness
94	8353143	1	Brkt Motor Mount/Decaf				

